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Source: Titanium: A Technical Guide (1988), ASM International, Materials Park, OH, 44073-0002, page 75-85. Table 6.3: Example of typical parameters for machining Ti-6Al-4V gas turbine components
OPERATION Turn Round TOOL MATERIAL DEPTH OF CUT: In. 0.250 0.010 -0.030 0.010 -0.030 Axial depth: 0.125 Radial depth: up to two-thirds cutter diameter Axial depth: .150-.200 Radial depth: up to two-thirds cutter diameter SPEED: Ft min 200.

Source: Titanium: A Technical Guide (1988), ASM ...

Titanium: A Technical Guide written or compiled by consulting editor Matthew J. Donachie, Jr.

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